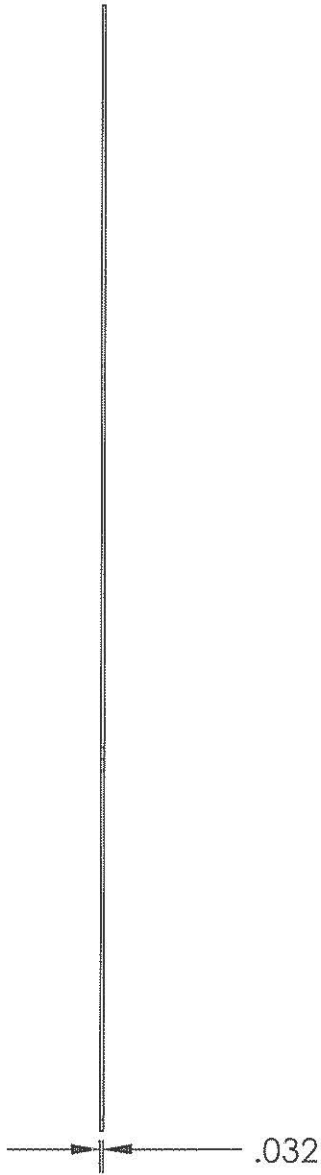
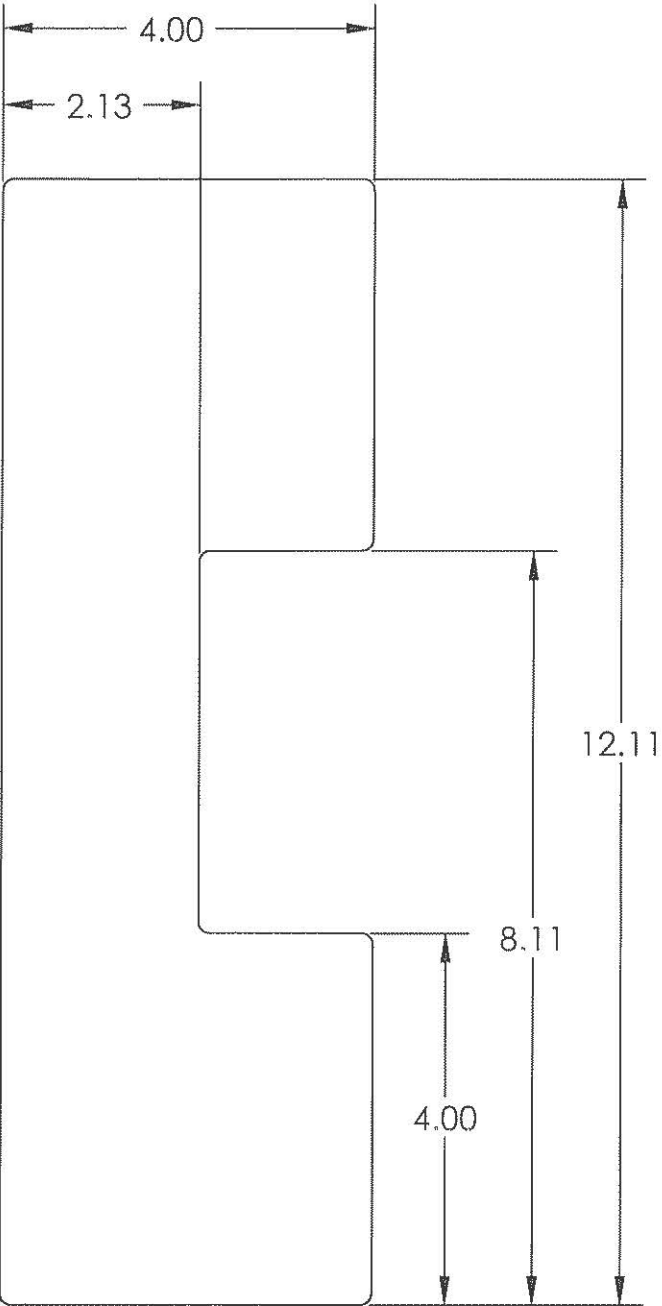


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REV.	DESCRIPTION	DATE	APPROVED
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NOTES:

- 1 MATERIAL: 2024-T3 IAW AMS-QQ-A-250/4.
- 2 PRIME IAW MIL-PRF-23377, 2-3 MIL MAX.



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8X R.13

646.7810

X	1	646.7810	DOUBLER	1	2
	FIND No	PART No.	DESCRIPTION	MAT'L	SPEC.
NEXT ASSY (S)		ORIGINAL DATE (DA-MO-YR)	2/01/09		
646.4101		DRAWN BY	CHECKER	APICAL INDUSTRIES	
		DP	DB	2608 TEMPLE HEIGHTS DR.	
		03/08/09	03/08/09	OCEANSIDE, CA. 92056-3512 (760)724-5300	
		DRAWING APPROVAL	PB	DOUBLER	
		03/08/09			
		CONTRACT No.			
		UNLESS OTHERWISE SPECIFIED	SRE	CAGE CODE	DWG. NO.
		DIMENSIONS ARE IN INCHES	B	07MZ6	646.7800
		TOLERANCES ARE:			REV.
		2 PLACE DECIMALS ± .01			N/C
		3 PLACE DECIMALS ± .005			
		ANGLES ± °			
SCALE: NONE				SHEET 1 OF 1	